

## CORNER FLASHING FOR WINDOWS AND THE LIKE

### FIELD OF THE INVENTION

This invention relates to the installation of windows or other building members and, more particularly, relates to a flashing for directing water and preventing leakage of the water at a window or other portal.

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### BACKGROUND OF THE INVENTION

During a typical installation of a window in a building, a rough opening is first prepared in a wall of the building for receiving the window. The rough opening is defined by two jambs that extend vertically from a head at the top of the rough opening to a sill at the bottom of the opening. A weather resistant barrier material, such as a thin sheet of waterproof paper or plastic can be disposed over the outer surface of the wall, and the barrier material is cut at the rough opening and folded into the opening. The barrier material forms a moisture barrier extending over the outer surface, but due to the cuts in the barrier material does not normally provide a waterproof barrier on the inner surfaces of the rough opening. In particular, the barrier typically defines openings at the intersection of the jambs and the sill. A sill flashing is often installed across the sill. The sill flashing extends outward from the sill onto a portion of the outer surface of the wall and upward from the sill onto a portion of each jamb. Thus, the sill flashing, which is formed of a flexible sheet of material, is cut and bent to correspond to the sill, jambs, and outer wall surface. Typically, two cuts are made in the sill flashing, each cut extending from a respective corner of the sill and the jambs through the portion of the sill flashing that is disposed on the outer surface of the wall. Similarly, flashing can be installed on each of the jambs and the head of the rough opening before the window is secured in the opening.

25 The window can be structured to prevent rain or other water contacting the outer surface of the window from flowing to the sill of the rough opening. However, in some cases, the window can leak water to the sill. Water flowing to the sill of the



of the first portion of the base member disposed toward either the sill or one of the jambs of the opening.

The present invention also provides a window assembly in an opening of a wall. The window assembly includes a wall defining an outer surface and an opening therethrough having a sill and jambs with corners at the intersections of the jambs and the sill. Flashings are disposed at the corners of the wall opening, with the channels of the flashings disposed in the base members of the flashings. A window is disposed in the wall opening with corners of the window being received by the flashings so that the inner surfaces of the first and second portions of the base member of each flashing are disposed toward the window. Thus, the channels of the first portion of each flashing are structured to direct water toward the outer surface of the wall and through the front face plate. The flashings can be substantially similar so that each flashing is configured to be disposed at either of the wall corners.

Additionally, the present invention provides a method of installing a window in a wall opening. The method includes disposing first and second flashings at the corners of the wall opening and disposing a window in the opening. The window has first and second corners that are received by the flashings so that the inner surfaces of the base member of each flashing are disposed toward the window. Channels in the first portion of each flashing are structured to direct water toward the outer surface of the wall and through the front face plate. A laminar moisture barrier sheet can also be disposed against the outer surface of the wall, and each of the flashings can be disposed partially between the sheet and the wall and partially opposite the sheet from the wall.

## BRIEF DESCRIPTION OF THE DRAWINGS

The foregoing and other advantages and features of the invention, and the manner in which the same are accomplished, will become more readily apparent upon consideration of the following detailed description of the invention taken in conjunction with the accompanying drawings, which illustrate preferred and exemplary embodiments, but which are not necessarily drawn to scale, wherein:

Figure 1 is a perspective view illustrating a corner flashing according to one embodiment of the present invention;

Figure 2 is a section view illustrating the flashing of Figure 1, as seen along line 2-2 of Figure 1;

Figure 3 is a section view illustrating the flashing of Figure 1, as seen along line 3-3 of Figure 1;

5         Figure 4 is a section view illustrating the flashing of Figure 1, as seen along line 4-4 of Figure 3;

Figure 5 is a perspective view illustrating two of the flashings of Figure 1 installed in a wall opening during construction of a wall assembly according to one embodiment of the present invention;

10         Figure 6 is a partial view of Figure 5 illustrating one of the installed flashings;

Figure 7 is a perspective view of a window assembly according to one embodiment of the present invention; and

Figure 8 is a partial section view of the window assembly of Figure 7, as seen along line 8-8 of Figure 7.

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#### DETAILED DESCRIPTION OF THE INVENTION

The present invention now will be described more fully hereinafter with reference to the accompanying drawings, in which preferred embodiments of the invention are shown. This invention may, however, be embodied in many different forms and should not be construed as limited to the embodiments set forth herein; rather, these embodiments are provided so that this disclosure will be thorough and complete, and will fully convey the scope of the invention to those skilled in the art. Like numbers refer to like elements throughout.

25         Referring to the drawings and, in particular, to Figure 1, there is shown a corner flashing 10 according to one embodiment of the present invention. The corner flashing 10 is structured to be installed in a wall opening 50 in connection with the installation of a window 60 (Figure 5) or other portal in the opening 50 so that the flashing 10 directs water out of the opening 50, e.g., to the outside of a building. Accordingly, the flashing 10 is preferably formed of a waterproof material. For example, the flashing 10 can be formed of a variety of materials including polymers, metals, and the like. In one advantageous embodiment of the invention, the flashing 10 is formed as a unitary member of plastic, such as polypropylene, polyethylene, or polyvinyl chloride (PVC). For example, the flashing 10 can be formed by a

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conventional injection molding operation using one or more dies that cooperably define a die cavity corresponding to the configuration of the flashing 10 so as to form the flashing as a unitary, relatively rigid, molded plastic member.

As shown in Figure 1, the flashing 10 includes an L-shaped base member 12 and a front face plate 14. The base member 12 has substantially perpendicular first and second portions 20, 30, and the front face plate 14 extends in a plane that is generally perpendicular to both of the portions 20, 30 of the base member 12. Thus, as shown in Figure 6, the flashing 10 can be installed in the opening 50 of a wall 52 so that the base member 12 is disposed against a sill 54 and jamb 56 of the wall 52 and the front face plate 14 is disposed against an outer surface 58 of the wall 52. In particular, outer surfaces 22, 32 of the first and second portions 20, 30 can be disposed against the sill 54 and jamb 56 of the wall 52 so that opposite inner surfaces 24, 34 of the base member portions 20, 30 are configured to receive corners 62 of the window 60.

The inner surfaces 24, 34 of the base member 12 define channels 26, 36 that extend to the front face plate 14 so that water received on the inner surfaces 24, 34 is directed by the channels 26, 36 through the front face plate 14. As shown in Figures 1 and 3, the channels 26, 36 are substantially parallel to each other and perpendicular to the front face plate 14, but in other embodiments of the invention, the channels 26, 36 can be angled relative to the front face plate 14. In either case, the channels 26, 36 preferably do not extend through the end edge 16 of the base member 12 opposite the front face plate 14. Further, as shown in Figure 2, the channels 26, 36 are tapered in a direction away from the front face plate 14, i.e., each channel 26, 36 defines an increased depth at the front face plate 14. Thus, water in the channels 26, 36 generally flows toward the front face plate 14 and exits the channels 26, 36 through the front face plate 14.

The channels 26, 36 are separated by ridges 28, 38 therebetween. The ridges 28, 38 of each portion 20, 30 of the base member 12 define a support surface, which can be substantially parallel to the outer surface 22, 32 of the respective portion of the base member 12. That is, the support surface formed by the ridges 28 of the first portion 20 can be substantially parallel to the outer surface 22 of the first portion 20, and the support surface formed by the ridges 38 of the second portion 30 can be substantially parallel to the outer surface 32 of the second portion 30. Thus, when the

outer surfaces 22, 32 of the portions 20, 30 are disposed against the sill 54 and jamb 56 of the wall opening 50, the ridges 28, 38 define support surfaces that are parallel to the sill and jamb 54, 56, respectively.

5 As shown in Figure 5, the flashings 10 can be installed in each of the lower corners of the opening 50 in the wall 52. When used in connection with the installation of a typical rectangular window 60 in an upright configuration, the first portion 20 of each base member 12 is disposed horizontally against the sill 54 of the wall 52 and the second portion 30 is disposed vertically against one of the jambs 56 of the wall 52. The inner surfaces 24 of the first portions 20 of the base members 12  
10 thereby define a horizontal support surface for receiving and supporting the bottom of the window 60, and the inner surfaces 34 of the second portions 30 define vertical support surfaces for the sides of the window 60.

As is known in the art, the outer surface 58 of the wall 52 can be covered by a laminar sheet 40 of a moisture barrier material, and the sheet 40 can be folded into the  
15 opening 50 before the window 60 is installed. According to the present invention, the sheet 40 can be cut as indicated by reference numeral 42 in Figure 6, so that part of the upright second portion 30 of the base member 12 and the front face plate 14 are inserted between the sheet 40 and the wall 52, while the rest of the flashing 10 is disposed opposite the sheet 40 from the wall 52. Thus, water flowing downward  
20 along the sheet 40 tends to flow onto the front face plate 14 or onto the inner surfaces 24, 34 of the base member 12 so that the channels 26, 36 thereby direct the water through the front face plate 14. The lower portion of the flashing 10 is disposed outside the sheet 40 of barrier material, i.e., with the sheet between the flashing 10 and the wall 52, so that water flowing downward from the flashing 10 is directed  
25 outside the sheet 40. Advantageously, the flashing 10 can cover any cuts or holes in the sheet 40 at the corner of the opening 50, e.g., cuts made to facilitate the folding of the sheet 40 into the opening 50 or cuts or holes resulting from wear.

Figures 7 and 8 illustrate a window assembly 80 in which the flashings 10 and window 60 are installed in the opening 50 of the wall 52. The wall 52 typically  
30 includes inner and outer wall members 82, 84 supported by framing members 86. For example, the inner wall member 82 can be formed of sheets of plasterboard and the outer wall member 84 can be formed of sheets of plywood, both of which are nailed to and supported by an internal structure of the framing members 86 such as wooden

beams. The laminar sheet of barrier material **40** can be provided on the outer surface **58** of the wall **52** and the sill **54**. The flashings **10** are installed at each of the two lower corners of the wall opening **50** with the base member **12** of each flashing **10** adjacent to the corner so that the first portion **20** at least partially covers the sill **54** and the second portion **30** of the base member **12** at least partially covers the jamb **56**. The front face plate **14** of each flashing **10** is disposed adjacent to the outer surface **58** of the wall **52**, and nails **88** or other fasteners can be used to connect the flashings **10** to the wall **52**. Siding **90** or other materials can then be disposed on the outer surface **58** of the wall **52**, e.g., opposite the sheet **40** from the wall **52**, so that the siding **90** covers the front face plate **14** and the wall **52** around the opening **50**. For example, the siding **90** can be vinyl or aluminum siding strips, wood shingles, stucco, bricks, and the like.

Windows **60** having any of various configurations can be installed in the wall opening **50** according to the present invention. For example, as shown in Figure 8, the window **60** includes a frame **64** having a bottom frame member, or sill member **66**, that supports a sash **68**. One or more glass panes **70** of the window **60** are supported by the sash **68**, which fits within the frame **64** of the window. The frame **64** also can support a screen **72** and/or additional glass panes. An inner frame **74** can be provided on the inner wall member **82** to cover an interface between the inner wall member **82** and the window **60**, thereby restricting air from passing between the two members **82**, **60** and improving the aesthetic appeal of the window assembly **80**. A windbreak **76** can also be disposed between the wall **52** and the window frame **64**, e.g., proximate to the outer wall member **84**, to restrict the passage of air between the wall opening **50** and the window frame **64**.

The frame **64**, which can be formed of wood, wood composites, polymer coated wood, and the like, can be at least partially supported by the base members **12** of the flashings **10**. For example, the sill member **66** of the frame **64** can be supported by the ridges **28** of the first portions **20** of the base members **12**. The sill member **66** can also be disposed at an angle relative to the support surface defined by the ridges **28** so that water on the sill member **66** tends to drain outward toward the outer surface **58** of the wall **52**. In any case, the channels **26** preferably are directed toward the outer surface **58** of the wall **52** and are not obstructed by the window **60** supported by the ridges **28** so that water received on the first portion **20** of the base member **12** of

each flashing 10 is directed toward the outer surface 58 of the wall 52 by the channels 26. Thus, water is prevented from flowing onto the inner wall member 82, the framing members 86, or the outer wall member 84, e.g., through cuts in the barrier material sheet 40 at the corners of the wall opening 50.

5            Each flashing 10 can be formed with the channels 26 defined by only the first portion 20 of the base member 12, the second portion 30 of the base member 12 being devoid of the channels 36, i.e., so that the channels 26 are disposed under the window 60 when installed but not between the window 60 and the jambs 56 of the opening 50. Preferably, however, the channels 26, 36 are defined by both the first and second  
10       portions 20, 30 of the base member 12 of the flashing 10. Further, each flashing 10 is preferably formed as a universal device that can be disposed in either corner of the wall opening 50, i.e., with the first portion 20 of the base member 12 disposed adjacent the sill 54 of the wall opening 50 and the second portion 30 adjacent the jamb 56 of the opening 50, or with the first portion 20 adjacent the jamb 56 of the  
15       opening 50 and the second portion 30 adjacent the sill 54. Thus, the flashing 10 can be structured with a single configuration that can be used in either of the corners of the window assembly 80.

             Many modifications and other embodiments of the invention will come to  
mind to one skilled in the art to which this invention pertains having the benefit of the  
20       teachings presented in the foregoing descriptions and the associated drawings. Therefore, it is to be understood that the invention is not to be limited to the specific embodiments disclosed and that modifications and other embodiments are intended to be included within the scope of the appended claims. Although specific terms are  
employed herein, they are used in a generic and descriptive sense only and not for  
25       purposes of limitation.